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QUY250履带起重机 QUY250 CRAWLER CRANE

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QUY250履带起重机

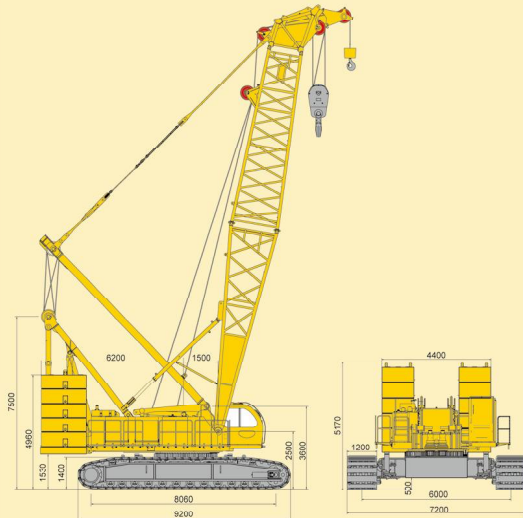
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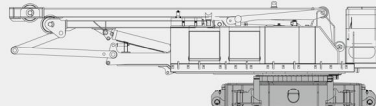





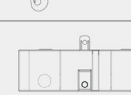
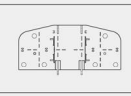


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技术性能参数/整机基本尺寸 Technical Specification/Overall Dimension

项目 Items	单位 Unit	数值 Data
最大起重量 Max. lifting capacity	t	250
主臂 Main boom	t	35
固定副臂 Fixed jib	t	52
塔式副臂 Tower jib	t	52
最大扭矩力矩 Max. load moment	kNm	13330
主臂长度 Boom length	m	18-87
固定副臂 Fixed jib	m	12-36
塔式副臂 Tower jib	m	27-57
主臂变幅角度 Boom lifting angle	(°)	30-82.8
起升机最大单绳速度(空载、第六层) Winch max. single line speed (no load, at 6th layer)	m/min	120
主臂变幅机最大单绳速度(空载、第六层) Boom lifting gear max. single line speed (at 6th layer)	m/min	2×23.8
塔臂变幅机最大单绳速度(空载、第一层) Tower jib lifting gear max. single line speed (at 1st layer)	m/min	41.8
最大回转速度 Max. slewing speed	rpm	1.22
最大行走速度 Max. travel speed	km/h	1.0
爬坡度 Grade ability	%	30
平均接地比压 Mean ground pressure	Mpa	0.105
发动机功率 Engine output power	kW	242
整机质量(主钩, 18米臂) Gross vehicle mass (main hook block, 18m boom)	t	230
运输状态单件最大重量 Max. weight of single unit in travel configuration	t	52
运输状态单件(主机最大尺寸(长×宽×高)) Max. dimension of single unit(basic machine) in travel configuration (L×W×H)	mm	12.02×3.4×3.4




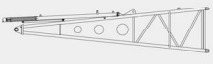







主要零部件 Main Parts

	主机 Basic Machine × 1 长 L 12020mm 宽 W 3400mm 高 H 3400mm 重量 Weight 55000kg
	250t吊钩 Capacity Hook Block × 1 长 L 2310mm 宽 W 1200mm 高 H 900mm 重量 Weight 4100kg
	150t吊钩 Capacity Hook Block × 1 长 L 2200mm 宽 W 920mm 高 H 850mm 重量 Weight 2400kg
	80t吊钩 Capacity Hook Block × 1 长 L 2030mm 宽 W 920mm 高 H 820mm 重量 Weight 1400kg
	35t吊钩 Capacity Hook Block × 1 长 L 1700mm 宽 W 325mm 高 H 920mm 重量 Weight 1010kg
	12t吊钩 Capacity Hook Block × 1 长 L 900mm 宽 W 520mm 高 H 520mm 重量 Weight 585kg
	上车1(3)号配重 Upper Counterweight × 10 长 L 1958mm 宽 W 1300mm 高 H 830mm 重量 Weight 7400kg
	上车2号配重 Upper Counterweight × 1 长 L 4400mm 宽 W 2000mm 高 H 540mm 重量 Weight 16000kg
	车身1号配重 Car-body counterweight × 2 长 L 1700mm 宽 W 1095mm 高 H 1010mm 重量 Weight 6000kg
	车身2号配重 Car-body counterweight × 2 长 L 2500mm 宽 W 750mm 高 H 1000mm 重量 Weight 9000kg







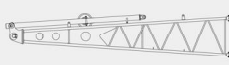


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主要零部件 Main Parts

	履带架 Crawler × 2 长 L 9200mm 宽 W 1200mm 高 H 1400mm 重量 Weight 25000kg
	主臂底节臂 Boom Butt × 1 长 L 9235mm 宽 W 2350mm 高 H 2350mm 重量 Weight 4227kg
	主臂3米节 Boom Insert × 1 长 L 3140mm 宽 W 2350mm 高 H 2350mm 重量 Weight 709kg
	主臂6米节 Boom Insert × 1 长 L 6140mm 宽 W 2350mm 高 H 2350mm 重量 Weight 1202kg
	主臂12米节 Boom Insert × 5 长 L 12140mm 宽 W 2350mm 高 H 2350mm 重量 Weight 2205kg
	主臂7.8米节 Boom Insert × 1 长 L 7940mm 宽 W 2350mm 高 H 2676mm 重量 Weight 1769kg
	主臂臂头 Boom Head × 1 长 L 2240mm 宽 W 1780mm 高 H 3110mm 重量 Weight 2472kg
	主臂臂端单滑轮 Boom Head Single Sheave × 1 长 L 1405mm 宽 W 550mm 高 H 980mm 重量 Weight 420kg
	塔臂底节臂 Tower Jib Butt × 1 长 L 9180mm 宽 W 1720mm 高 H 1520mm 重量 Weight 1060kg

主要零部件 Main Parts

	塔臂3米节 Tower Jib Insert × 1 长 L 3120mm 宽 W 1720mm 高 H 1520mm 重量 Weight 305kg
	塔臂6米节 Tower Jib Insert × 2 长 L 6120mm 宽 W 1720mm 高 H 1520mm 重量 Weight 409kg
	塔臂12米节 Tower Jib Insert × 2 长 L 12120mm 宽 W 1720mm 高 H 1520mm 重量 Weight 872kg
	塔臂顶节臂 Tower Jib Top × 1 长 L 9660mm 宽 W 1720mm 高 H 2006mm 重量 Weight 2020kg
	塔臂前支架 Tower Jib Front Strut × 1 长 L 9625mm 宽 W 1500mm 高 H 850mm 重量 Weight 1922kg
	塔臂后支架 Tower Jib Rear Strut × 1 长 L 8625mm 宽 W 1800mm 高 H 1050mm 重量 Weight 2270kg
	固定副臂底节臂 Fixed Jib butt × 1 长 L 6200mm 宽 W 1780mm 高 H 1100mm 重量 Weight 1270kg
	固定副臂中间节 Fixed Jib Insert × 4 长 L 6100mm 宽 W 1282mm 高 H 1258mm 重量 Weight 377kg
	固定副臂顶节臂 Fixed Jib Top × 1 长 L 6450mm 宽 W 1300mm 高 H 1100mm 重量 Weight 620kg

说明 Notes

- 以上零部件运输形状为示意图，标注尺寸为设计值，不包括包装。
The above parts dimension is only for illustration, the dimension shown is design value, and does not include the package.
- 重量为设计值，由于制造误差，可能稍有不同。
The weight is design value, may have slight difference due to error in manufacture.

详细介绍 Brief Introduction

上车

发动机

采用康明斯QSL9-C325电喷发动机，额定功率242kW，额定转速为2100rpm，最大输出扭矩1424N·m，排放符合欧洲工程机械第三阶段标准。

控制

智能化计算机集成式可编程控制系统，是该产品的关键核心技术，采用PLC可编程控制器，与电控电气相结合，完成系统的逻辑控制与电比例控制功能，实现起重机的自动控制，大大提高起重机的作业安全性、可靠性和作业效率。本机的操作可以通过电脑的大屏幕显示出来，很方便的实现了人机对话。

液压系统

采用电比例控制，开闭式回路相结合，恒功率变量泵控系统。液压系统组成：起升系统，变幅系统，回转系统，塔臂防后倾系统，行走系统，辅助安装系统。特点：起升系统，变幅系统，行走系统采用开式系统，主泵为恒功率变量泵，液压先导控制变量，具有功率限制，压力功能功能，可以满足多个执行元件动作要求。回转系统采用闭式系统，响应快，控制精准，起制动、换向平稳，无冲击，可以满足频繁换向，微动操作。

起升机构

主、副起升型号相同，单独驱动，双泵合流供油；片式常闭制动器，力士乐内藏式减速机。主、副起升机构与转台采用销轴连接，便于组装，驱动马达、平衡阀、起升钢丝绳均为德国进口，最大速度可达120m/min，具有优良的提速性能，起升机构还具有换油方便、低噪音、高效率、长寿命等特性。

变幅机构

主臂变幅为一个双联卷筒独立驱动，使用塔臂工况时，利用副起升机构作为塔臂变幅机构使用。主臂变幅机构采用内藏式减速机（力士乐公司），片式常闭制动器。卷筒设有棘轮锁止装置，以实现机械制动，安全可靠。主臂变幅机构与转台采用螺栓连接，便于组装，驱动马达、平衡阀、变幅钢丝绳均为德国进口。

回转机构

回转机构布置在转台内侧前部，由两个行星减速机（力士乐公司）组成，与回转支承外啮合，液压缓冲，具有自由回转功能。行星齿轮减速机，可控制滑、片式制动器，工作可靠，维修方便。

回转支承

采用罗特艾德公司的三排滚柱式回转支承，质量稳定可靠。

上车配重

上车1号配置：37t 5×7.4t，共5块；
上车2号配置：16t 1×16t，共1块；
上车3号配置：37t 5×7.4t，共5块；

Crane Superstructure

Engine

Commins QSL9-C325 diesel engine with electronic injection, rated power 242kW, rated speed 2100rpm, max output torque 1424N·m, emission in compliance with European Construction Machinery Stage III.

Control System

Intelligent computer integrated program control system is the key technology of the crane. PLC program controller is used, with combination of conventional electronics, to realize the function of logic control and electronic proportional control of the system, greatly improving safety, reliability and efficiency for crane operation. Crane operation can be shown by a larger screen computer display, and easy for man-machine interaction.

Hydraulic System

Electronic proportional control, with combination of close/open type circuit, constant power and variable displacement pump system. Hydraulic system: winch, luffing gear, slewing gear, tower jib backstop, travel gear, auxiliary assembly system. Features: winch, luffing gear, travel gear are of open type system, main pump is constant power and variable displacement pump, variable displacement by hydraulic pilot control, with function of power limit and pressure cut-off, may satisfy the requirement of multiple actuator movement. Slewing gear is close type system, quick response, accurate control, stable starting, braking and direction change, no impact, may satisfy operation of frequent direction change and fine motion control.

Winch

Main/auxiliary winch has same model, with independent drive and combination of two pumps for oil supply, disc type constant closed brake, Rexroth built-in speed reducer, main/auxiliary winch and turntable connected by pin shaft, easy for assembly. Drive motor, counterbalance valve, winch wire rope imported from Germany, max line speed 120m/min, with good fine speed performance. Winch also features easy oil replacement, low noise, high efficiency and long service life.

Luffing Gear

Boom luffing gear is a twin drum independent drive unit, and use auxiliary winch as tower jib luffing gear when tower jib is in use. Main/auxiliary winch has built-in speed reducer (Rexroth), and disc type constant closed brake. Winch drum has a ratchet locking device to realize mechanical braking, safe and reliable. Boom luffing gear and turntable connected by bolt, easy for assembly. Drive motor, counterbalance valve, winch wire rope are all imported from Germany.

Slewing Gear

Slewing gear is arranged inside the front of turntable, made up by two planetary reducers (Rexroth), and external meshed with slewing ring, hydraulic buffering, and with the function of free slewing. Planetary reducer has a controllable constant-closed disc brake, reliable working and easy for maintenance.

Slewing Ring

Slewing ring is a 3-row roller type slewing bearing Rothe Erde, with reliable quality.

Upper Counterweight

Upper counterweight 1: 37t 5×7.4t total 5 slabs;
Upper counterweight 2: 16t 1×16t total 1 slab;
Upper counterweight 3: 37t 5×7.4t total 5 slabs;

详细介绍 Brief Introduction

操纵室

操纵室采用钢制框架结构，正面配置有整体式多层玻璃，其余玻璃均为钢化玻璃，装有可调式遮阳、按人机工程学布置的全套操纵仪表和控制装置，配置风道式冷暖空调、音响、灭火装置、闭路监控系统等，宽敞舒适。工作时，操纵室可调整俯仰角度，扩大视野，方便操作；运输时，操纵室可从侧方转到前万，减小运输宽度。

转台

转台采用箱型与单腹板混合的结构，该结构整体稳定性好。转台是联系上下车的关键承载结构件，转台通过回转支承与下车进行联接。驾驶室、起升机构、变幅机构、发动机、人字架、桅杆、臂架及配重等分别与转台在不同部位进行联接。

下车

车架

车架采用高强度钢板、X形箱形结构，与履带架采用销轴联接式连接，销轴安装通过液压缸完成。

履带架

包括履带架和四轮一带，每侧装有12个支重轮和59块宽度为1.2m的履带板，履带架的拆装可利用本机的桅杆吊进行吊装。

行走机构

履带行走驱动采用德国进口的内藏式行星齿轮减速机，液压释放行走制动器，每个减速机由德国进口的轴向柱塞变量马达驱动，可同步操作，也可单独操作，以实现直行和转弯。

行走速度

变量马达可以实现无限级变速，最高速度1公里/小时。行走时，设备运行平稳，可实现快速行走。

车身配重

车身1号配置：12t 2×6t，共2块；
车身2号配置：16t 2×8t，共2块

作业装置

起重臂包括主臂、固定副臂和塔式副臂。结构型式为中间等截面，两端变截面的四弦杆空间桁架结构。主弦杆采用进口高强度管材，副杆采用国产优质管材，起重臂变幅采用进口高强度拉板结构。

主臂

主臂为中间等截面、两端变截面的空间桁架式结构，钢管焊接，臂架顶部与桅杆用钢板加强，有利于传递载荷。主臂配置臂端平衡机构，主臂长度为18~87m。组成：底节臂9m、中间节臂3m×1、中间节臂6m×1、中间节臂12m×5、过渡节臂7.8m×1，臂头1.2m×1。

Operator's Cabin

Operator's cabin is steel frame structure, front windshield has overall type safety glass, other glass is hardened glass, equipped with adjustable seat, all kinds of ergonomic designed instruments and controls, vent type air-conditioner, CD player, fire extinguisher, and closed circuit monitoring system, spacious and comfortable. When the crane is in operation, the operator's cabin can be tilted upward to widen the field of vision. When the crane is in transportation, the operator's cabin can be turned from the side to the front so as to reduce the transport width.

Turntable

Turntable is structure of box type and single web plate, with good overall stability. Turntable is key structural part linked with crane superstructure and crane carrier for load bearing, with many mechanisms arranged on it, such as operator's cabin, winch, luffing gear, engine, gantry, mast, boom and counterweight.

Crane Carrier

Car-body

Car-body is made of high strength steel. X-shaped box-type structure, pinned by pin shaft with crawler, and the pin shaft installation is realized by hydraulic cylinder.

Crawler Track

Crawler track consists of track beam, drive sprocket, idler wheel, upper roller, lower roller and track pad, 12 rollers and 59 track pads of 1.2m installed on each side of track beam, and the crane mast can be used for crawler track assembly/disassembly.

Travel Gear

Travel gear drive has German imported built-in planetary gear reducer and hydraulic release service brake, each reducer is driven by German imported axial piston variable displacement motor, can be operated synchronously or independently to realize straight travel and turning around.

Travel Speed

Variable displacement motor can realize infinitely variable drive, max speed 1 km/h, stable and fast travel.

Car-body counterweight

Car-body counterweight: 12t 2×6t total 2 slabs;
Car body counterweight: 16t 2×8t total 2 slabs.

Lifting Operation Parts

Lifting boom comprises main boom, fixed jib and tower jib, the structural type is lattice structure of four tubular chords with intermediate equal section and two end variable section; the main boom chord is made of imported high quality tube, and web rod is made of domestic high quality tube, the boom luffing uses the imported high quality pendant.

Boom

Main boom is lattice structure of intermediate equal section and two end variable section, welded by steel tube, boom top and boom foot reinforced by steel plate for load transfer, and equipped with boom head single sheave, boom length: 18m~87m. Construction: 9m boom butt, 3m×1 boom insert, 6m×1 boom insert, 12m×5 boom insert, 7.8m×1 taper extension, 1.2m×1 boom head.

详细介绍 Brief Introduction

固定副臂

固定副臂为中等截面、两端变截面的空间桁架式结构，钢管焊接，臂架顶部与根部用钢板加强，以利于传递载荷。
固定副臂可在主臂长45~75米范围内进行作业，其作业长度为12~36m，含10°及30°两种安装角。
组成：底节臂6m、中间节臂6m×4、顶节臂6m。

塔式副臂

塔式副臂为中等截面、两端变截面的空间桁架式结构，钢管焊接，臂架顶部与根部用钢板加强，以利于传递载荷。
塔式副臂可在主臂长36~60米范围内进行作业，其作业长度为27~57m。
组成：底节臂9m、中间节臂3m×1、中间节臂6m×2、中间节臂12m×2、顶节臂9m。

桅杆

桅杆结构为箱形双肢结构，该结构整体稳定性好，在自折装时，可组成桅杆吊，用于拆装整机的大型结构件。

人字架

人字架是重要结构件之一，前足采用箱形双肢结构，后足采用可折叠式拉板，前足装有油缸，用于起落人字架和自拆装转台配重。

吊钩

标准配置：250t吊钩、150t吊钩、80t吊钩、35t吊钩、12t吊钩

安全装置

安全装置包括力矩限制器、转台回转锁止锁装置、起重臂防后翻装置、起升高度限位装置、风速仪、水平仪、液压系统的溢流阀、平衡阀、双向液压锁、回转警告、行走警告等。

应急功能

系统程序崩溃时，可采用控制柜中的翘板开关把整机操作到安全状态，此时所有安全保护功能不起作用。

力矩限制器

检测功能：力矩限制器能自动检测出起重臂的角度、起重载荷。
显示功能：实时的显示当前实际载荷、工作半径、起重臂角度和当前风速。
警告功能：如果检测到实际载荷超过额定载荷，起重臂超过极限角度，力矩限制器发出报警并限制当前动作。

主、副提升过卷装置

当主、副卷扬打到底高度时，仪表板上的过卷保护指示灯亮，同时力矩限制器停止起升动作。

Fixed Jib

Fixed jib is lattice structure of intermediate equal section and two end variable section, welded by steel tube, jib top and jib foot reinforced by steel plate for load transfer.
Fixed jib can be operated within the range of boom length 45~75m, and lifting operation length is 12~36m, with two offset angle of 10° and 30°.
Construction: 6m jib butt, 6m×4 jib insert, 6m jib top.

Tower Jib

Tower jib is lattice structure of intermediate equal section and two end variable section, welded by steel tube, jib top and jib foot reinforced by steel plate for load transfer.
Tower jib can be operated within the range of boom length 36-60m, and lifting operation length is 27-57m.
Construction: 9m jib butt, 3m×1 jib insert, 6m×2 jib insert, 12m×2 jib insert, 9m jib top.

Mast

The mast is box-type structure of twin tubular chord, with good overall stability. When carrying out crane assembly/disassembly, the mast can be combined with other lifting parts for mounting and dismounting large crane structural parts.

Gantry

Gantry is one of the important structural parts, the front foot is box-type structure of twin tubular chord, with hydraulic cylinder for raising and lowering gantry, and for turntable and counterweight self assembly/disassembly, and the rear foot is folded pendant.

Hook Block

Standard equipment: 250t capacity hook block, 150t capacity hook block, 80t capacity hook block, 35t capacity hook block, 12t capacity hook block.

Safety Devices

Safety devices comprise: load moment limiter, turntable lock pin, boom backstop, hoist limit switch, anemometer, level gauge, hydraulic overflow valve, counterbalance valve, two-way hydraulic lock, slewing warning lamp and travel warning lamp, etc.

Emergency Function

When a breakdown occurs in the system, a toggle switch on control panel may be used to control the whole machine into safe state, at this time all safe protections have no use.

Load Moment Limiter

Detection function: automatically detect boom angle and lifting load.
Display function: real time display current actual load, working radius and boom angle.
Warning function: automatically send out warning and stop crane operation when detecting actual load exceed total rated load and boom out of limit angle.

Main/Auxiliary Winch Over-Wound Protection Device

When main/auxiliary winch hoists up to a certain lifting height, an over-wound warning lamp on instrument panel lights on, at the same time, load moment limiter stops crane hoisting up operation.

详细介绍 Brief Introduction

主、副提升过卷装置

此保护功能由安装在卷筒内部接近开关检测到卷筒上的钢丝绳剩下三卷时，仪表板上的过卷指示灯亮，同时力矩限制器自动停止起升动作。

安全保护开关

该安全保护开关放在手柄前侧，此开关没有按下时，所有动作信号均被屏蔽，手柄不起作用，防止身体碰撞手柄产生误操作。

棘爪锁止装置

用于锁定索幅卷扬，起重臂降落的时候必须打开该装置，否则不能降落。用于保护臂架在非工作时安全停放。

起重臂角度限制

主起重臂仰角在82.8°时，起重臂被停止起升，由力矩限制器和行程开关双级控制。主起重臂在仰角小于30°时停止起重臂降落，由力矩限制器控制并发出声音报警。
塔臂由行程开关和力矩限制器双级控制上限位和下限位。

监控系统

由2个摄像头和一个监视器组成，分别监视主、副卷扬和索幅卷扬。

声光报警器

在履带起重机移动或做回转动作的时候灯闪烁并且发出声音报警。

力限器三色报警灯

由三种颜色组成，负载在90%以下时“绿灯”亮，表示起重机在安全区域运行，负载在90%~100%的时候“黄灯”亮，表示起重机在已接近额定载荷范围，负载在100%~105%以上时“红灯”和“黄灯”同时亮，表示起重机已经超载，在危险区域，控制系统自动切断起重机向危险的方向运行。

照明灯

装置在转台前、臂架上和操纵室内，用于夜间工作时提供照明。

示高灯

安装在臂架顶部，作为高空警示。

风速仪

实时检测当前风速，传送到操纵室的监视器上，提醒司机操作的安全性。

Main/Auxiliary Winch Over-Release Protection Device

When access switch in winch drum detects only three turns of wire rope left on the drum, an over-release warning lamp on instrument panel lights on, at the same time, load moment limiter stops crane hoisting up operation.

Safe Protection Switch

At the front of joystick installed a safe protection switch, when the switch is pressed down, all crane movement signals have been shielded, and the joystick is useless. This switch can be used to prevent malfunction when operator accessing the cabin and touching the joystick.

Winch Ratchet Locking Device

Winch drum has a ratchet locking device, and it must be turned on when lowering boom, otherwise boom cannot be lowered. The device is used to stow the boom for safety.

Boom Angle Limit

When boom angle is more than 82.8°, both load moment limiter and hoist limit switch stop boom raising. When boom angle is less than 30°, load moment limiter stops boom lowering and give a sound warning. The hoist limit switch load moment limiter may control the lower jib upper/lower limit position.

Monitor System

The monitor system contains 2 cameras and 1 monitor display, respectively keeping watch on main/ auxiliary winch and luffing winch.

Audio/Video Warning

When crawler crane is moving and slewing, there is light and sound for warning.

Tricolor Warning Lamp

The lamp comprises 3 colors, when crane loading is below 90% of total rated lifting load, "Green Lamp" lights on to indicate crane is running in safety area, when crane loading is in 90%~100% of total rated lifting load, "Yellow Lamp" lights on to indicate crane is close to total rated lifting load, when crane loading is above 100%~105% of total rated lifting load, Both "Red Lamp" and "Yellow Lamp" light on at the same time to indicate crane is overload. In dangerous area, control system can automatically cut off crane movement to dangerous direction.

Illumination Lamp

There are illumination lamps at front of turntable, on boom and incido operator's cabin for night operation.

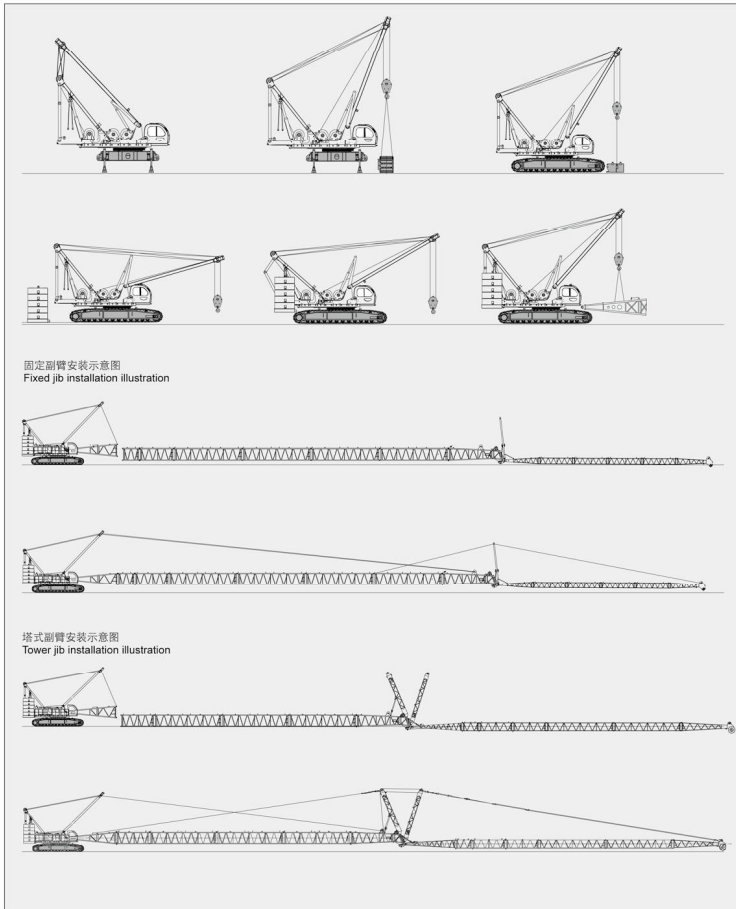
Height Mark Lamp

boom top has a height mark lamp for high level operation warning.

Anemometer

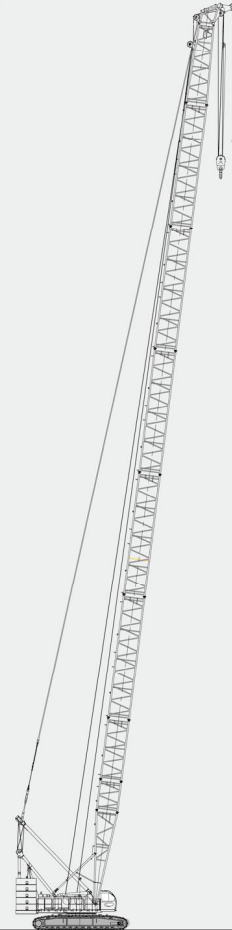
Anemometer at boom head can detect current wind speed and send wind signal to a monitor in operator's cabin to alert operator for safety.

自拆装
Self Assembly/Disassembly



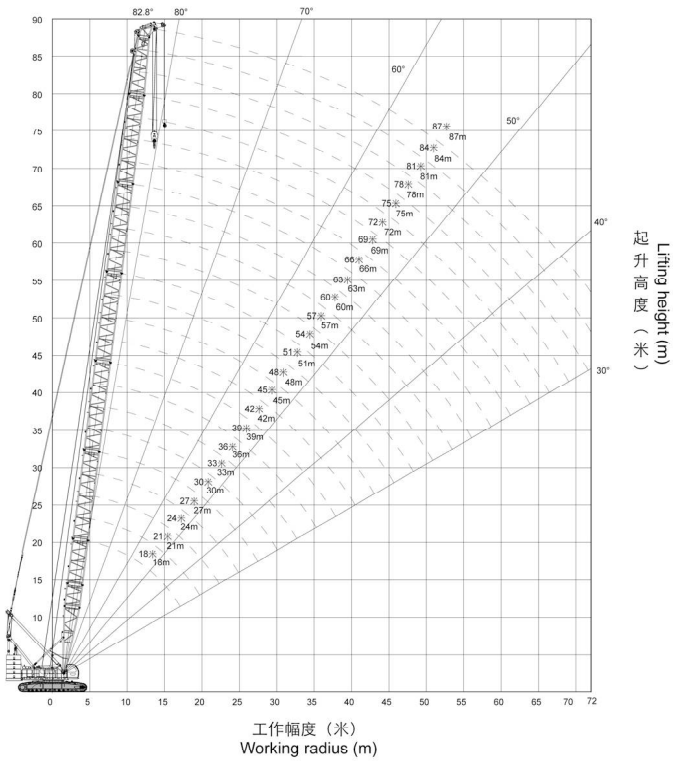
主臂臂节组合/主臂工况
Boom Combinations/Boom Working Condition

臂长 Boom length (m)	中间臂节 Boom insert		
	3m	6m	12m
18	-	-	-
21	1	-	-
24	-	1	-
27	1	1	-
30	-	-	1
33	1	-	1
36	-	1	1
39	1	1	1
42	-	-	2
45	1	-	2
48	-	1	2
51	1	1	2
54	-	-	3
57	1	-	3
60	-	1	3
63	1	1	3
66	-	-	4
69	1	-	4
72	-	1	4
75	1	1	4
78	-	-	5
81	1	-	5
84	-	1	5
87	1	1	5



主臂作业范围
Boom Working Area

主臂工况载荷表
Boom Lifting Load Chart



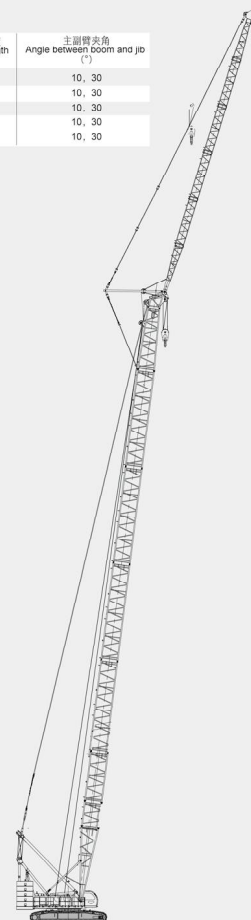
幅度 Radius (m)	臂长 Boom length (m)													
	18	21	24	27	30	33	36	39	42	45	48	51	54	
4.8	250.0													
5	220.0	215.0/5.5												
6	210.0	190.0	188.1	177.1	154.3/6.7									
7	185.0	180.0	178.1	173.1	154.3	150.1								
8	166.6	160.4	167.4	164.6	164.3	148.2	137.0	130.6	110.0/8.8					
9	140.9	136.0	135.2	133.2	130.0	131.8	128.2	128.6	108.0	105.0	95.0			
10	121.2	119.7	118.2	117.2	116.2	113.3	112.8	110.8	105.0	102.0	95.0	85.8	83.0/10.9	
12	94.6	93.1	93.0	92.8	92.3	90.4	89.3	87.5	86.1	84.8	83.8	83.6	80.1	
14	76.0	75.0	75.9	75.8	75.1	73.7	72.7	71.8	71.2	70.0	69.0	68.8	67.8	
16	64.1	63.6	62.5	63.4	62.6	61.9	61.5	60.8	60.0	59.3	58.5	58.3	57.6	
18		53.6	53.6	53.6	53.6	52.8	52.6	52.2	52.2	51.3	50.6	50.4	49.8	
20			46.8	46.6	46.2	45.9	45.6	45.3	45.1	44.7	44.3	44.3	43.6	
22				41.1	41.1	41.0	40.5	40.1	39.7	39.5	39.3	39.0	38.7	38.4
24					37.2	36.2	36.0	35.7	35.4	35.1	34.9	34.6	34.3	34.0
26						32.6	32.4	32.1	31.7	31.6	31.2	31.0	30.6	30.4
28							28.7	29.0	28.7	28.5	28.2	27.9	27.0	27.3
30								27.0	26.5	26.2	26.0	25.6	25.3	25.0
32									24.6	24.0	23.6	23.4	23.1	22.9
34										22.5	21.7	21.4	21.2	20.9
36											20.0	19.8	19.4	19.2
38												18.2	17.9	17.7
40													17.1	16.6
42														15.1
44														13.9
46														12.7
48														11.9

主臂工况载荷表 Boom Lifting Load Chart

幅度 Radius (m)	臂长 Boom length (m)										
	57	60	63	66	69	72	75	78	81	84	87
10	76.0	67.0/11.9									
12	76.6	66.0	61.4	63.2/13.0	47.2/13.6						
14	67.2	62.8	59.9	52.7	46.8	41.0	36.0	31.8/15.0	27.9/15.6		
16	56.9	56.2	55.8	51.2	45.4	39.9	35.2	31.3	26.8	23.4	20.6
18	49.1	48.5	48.0	47.3	44.2	38.3	34.2	30.3	25.9	22.6	19.7
20	43.1	42.5	42.1	41.0	40.5	37.2	33.0	29.2	24.8	21.7	19.0
22	38.1	37.5	37.3	36.7	36.2	35.5	31.7	28.2	24.0	20.9	18.2
24	33.7	33.3	33.1	32.7	32.3	31.8	30.4	26.6	23.1	20.2	17.4
26	30.1	29.7	29.5	29.1	28.8	28.6	28.1	25.3	22.3	19.4	16.7
28	27.0	26.7	26.4	26.1	25.8	25.3	24.9	23.9	21.4	18.6	16.1
30	24.5	24.1	23.8	23.5	23.2	22.9	22.7	22.2	20.5	17.9	15.4
32	22.2	21.9	21.6	21.2	21.0	20.7	20.4	20.1	19.0	17.2	14.7
34	20.2	20.0	19.7	19.3	19.1	18.6	18.4	18.1	17.5	16.4	14.1
36	18.5	18.2	17.9	17.6	17.2	17.0	16.7	16.4	16.0	15.4	13.5
38	17.0	16.7	16.4	16.1	15.7	15.5	15.2	15.0	14.6	13.8	11.8
40	15.7	15.3	15.1	14.8	14.5	14.1	13.9	13.6	13.2	12.6	11.3
42	14.5	14.1	13.9	13.5	13.3	12.9	12.6	12.3	12.0	11.4	10.8
44	13.4	13.1	12.8	12.4	12.2	11.8	11.6	11.2	10.9	10.6	10.2
46	12.3	12.0	11.8	11.4	11.1	10.8	10.6	10.1	10.0	9.6	9.1
48	11.5	11.2	10.9	10.6	10.2	9.8	9.7	9.3	9.0	8.7	8.3
50	10.6	10.4	10.0	9.7	9.4	9.0	8.8	8.5	8.2	7.9	7.5
52		9.5	9.1	8.0	8.6	8.2	8.1	7.7	7.5	7.2	7.0
54		9.1	8.5	8.2	7.9	7.6	7.4	7.1	6.8	6.5	6.3
56			7.9	7.6	7.3	7.0	6.7	6.4	6.1	5.9	5.7
58				7.2	6.7	6.5	6.2	5.8	5.5	5.3	5.1
60					6.3	6.0	5.6	5.3	5.1	4.8	4.5
62						5.2/1.0	5.0	5.1	4.9	4.0	4.0
64							4.7	4.4	4.1	3.9	3.6
66								4.3	4.0	3.7	3.4
68									3.6	3.3	3.0
70										3.1	2.7
72											2.2

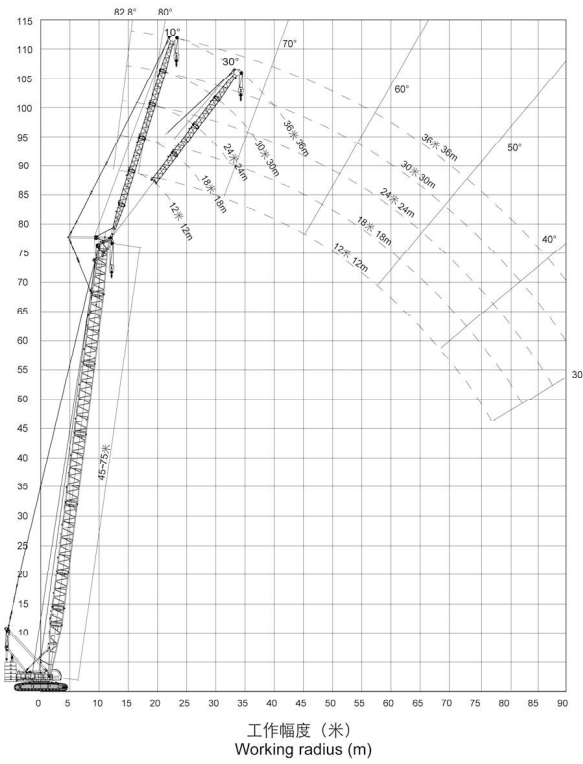
固定副臂臂节组合/固定副臂工况 Fixed Jib Combinations/Jib Working Condition

副臂长度 Jib length (m)	中间节臂 Jib insert (m)	主臂长度 boom length (m)	主副臂夹角 Angle between boom and jib (°)
12	-	45-75	10, 30
18	1	45-75	10, 30
24	2	45-75	10, 30
30	3	45-75	10, 30
36	4	45-75	10, 30



固定副臂作业范围
Fixed Jib Working Area

固定副臂工况载荷表
Fixed Jib Lifting Load Chart



起升高度 (米)
Lifting height (m)

工作幅度 (米)
Working radius (m)

主臂长度 Boom length (m)	主臂45米 Boom length 45m									
	12		18		24		30		36	
副臂长度 Jib length (m)	副臂安装角 Jib angle (°)									
幅度 Radius (m)	10	30	10	30	10	30	10	30	10	30
13	35.0/13.4									
14	34.6		24.0/15.5							
16	33.8	25.1/17.0	24.5		17.6/17.5					
18	32.9	25.1	23.8		17.5		12.4/19.6			
20	32.2	24.2	23.1	18.6/20.9	17.0		12.4			
22	31.5	23.5	22.5	18.0	16.5		12.0			7.1
24	30.8	22.8	21.8	17.4	16.1	10.9/24.7	11.6			6.9
26	30.1	22.1	21.1	16.8	15.6	10.7	11.3			6.7
28	28.9	21.5	20.5	16.3	15.2	10.4	10.9	8.4/28.6		6.6
30	26.1	20.9	19.9	15.8	14.8	10.1	10.6	8.2		6.4
32	23.6	20.4	19.4	15.4	14.4	9.8	10.3	7.9		6.3
34	21.5	19.9	18.9	14.9	14.1	9.5	10.0	7.7		6.1
36	19.7	19.1	18.4	14.5	13.7	9.3	9.7	7.4		6.0
38	18.0	17.5	17.7	14.1	13.4	9.0	9.4	7.2		5.8
40	16.6	16.0	17.0	13.8	11.8	8.7	9.1	7.1		5.7
42	15.3	14.7	15.8	13.4	11.5	8.5	8.8	6.9		5.5
44	14.1	13.6	14.0	10.8	11.1	8.3	8.4	6.8		5.5
46	13.0	12.4	13.5	10.7	10.8	8.2	8.1	6.7		5.1
48	12.0	11.4	12.0	10.4	10.5	8.0	7.8	6.4		5.0
50	11.1	10.5	11.6	10.3	10.1	7.8	7.5	6.4		4.8
52		9.6	10.8	10.1	9.8	7.7	7.3	6.2		4.7
54			10.0	9.5	9.4	7.5	7.0	6.1		4.5
56			9.3	8.8	8.6	7.4	6.9	6.0		4.4
58				8.1	8.1	7.2	6.7	5.9		4.3
60					7.9	7.1	6.5	5.8		4.2
62					7.6	7.0	6.3	5.7		4.1
64						6.8	6.2	5.7		4.0
66							6.0	5.5		3.9
68							5.9	5.5		3.8
70								5.4		3.7
72										3.7
74										3.6
76										3.5

固定副臂工况载荷表
Fixed Jib Lifting Load Chart

主臂长度 Boom length (m)		主臂50米 Boom length 50m																					
副臂长度 Jib length (m)		12				10				24				30				36					
幅度 Radius (m)		副臂安装角Jib angle (°)																					
		10		30		10		30		10		30		10		30							
14		34.9/15.0																					
16		34.6																					
18		33.8	25.1/18.6		24.3				17.6/19.1														
20		33.0	25.1		23.8				17.4														
22		32.4	24.1		23.2	18.3/22.4			17.0												12.4/21.1		
24		31.7	23.6		22.6	18.1			16.6												12.0		
26		31.1	22.9		21.9	17.4			16.1	10.9/26.3											11.6		
28		27.8	22.3		21.4	16.9			15.7	10.6											11.3		
30		25.0	21.7		20.6	16.4			15.4	10.4											11.0		
32		22.6	21.2		20.3	16.0			15.0	10.1											10.7		
34		20.5	20.1		19.8	15.6			14.7	9.8											10.5		5.0
36		18.6	18.2		19.2	15.1			14.3	9.5											10.2		4.8
38		17.0	16.6		17.6	14.8			14.0	9.4											9.9		4.7
40		15.5	15.1		16.1	14.5			13.7	9.1											9.7		4.6
42		14.2	13.8		14.7	14.1			13.4	8.9											9.4		4.5
44		13.0	12.6		13.5	13.4			11.9	8.7											9.1		4.4
46		11.9	11.5		12.4	11.1			11.6	8.5											8.8		4.3
48		10.9	10.5		11.4	10.9			10.7	8.4											8.5		4.2
50		10.0	9.6		10.5	10.3			10.0	8.2											8.2		4.1
52		9.2	8.7		9.7	9.5			9.7	8.0											7.9		4.0
54		8.4	7.9		8.9	8.7			9.3	7.9											7.7		4.0
56		7.7	7.2		8.2	7.9			8.6	7.7											7.4		3.9
58		7.0	6.5		7.5	7.2			7.9	7.6											7.2		3.8
60			5.9		6.9	6.6			7.3	7.2											7.0		3.8
62					6.3	6.0			6.7	6.6											6.8		3.7
64					5.9	5.5			6.2	6.0											6.5		3.7
66						5.0			5.7	5.5											6.0		3.6
68									5.3	5.0											5.5		3.6
70									4.9	4.6											5.1		3.5
72										4.1											4.7		3.5
74																					4.4		3.5
76																					4.0		3.5
78																					3.8		3.5
80																					3.4		3.5
82																							3.5
84																							3.3
																							3.1
																							2.8

固定副臂工况载荷表
Fixed Jib Lifting Load Chart

主臂长度 Boom length (m)		主臂63米 Boom length 63m																					
副臂长度 Jib length (m)		12				10				24				30				36					
幅度 Radius (m)		副臂安装角Jib angle (°)																					
		10		30		10		30		10		30		10		30							
16		34.9/15.5																					
18		34.4																					
20		33.8	25.1/20.2		24.3																		
22		33.1	25.0		23.7																		
24		32.5	24.1		23.2																		
26		30.0	23.5		22.6																		
28		26.8	23.0		22.1																		
30		24.0	22.5		21.9																		
32		21.6	21.3		21.1																		
34		19.4	19.2		20.1																		
36		17.6	17.3		18.2																		
38		15.9	15.7		16.5																		
40		14.4	14.2		15.0																		
42		13.1	12.8		13.7																		
44		11.9	11.6		12.5																		
46		10.8	10.5		11.4																		
48		9.8	9.5		10.4																		
50		8.9	8.6		9.5																		
52		8.1	7.8		8.6																		
54		7.3	7.0		7.8																		
56		6.7	6.4		7.1																		
58		6.1	5.8		6.5																		
60		5.6	5.2		6.0																		
62		5.1	4.7		5.5																		
64		4.6	4.2		5.0																		
66		4.1	3.7		4.5																		
68			3.3		4.1																		
70					3.7																		
72																							
74																							
76																							
78																							
80																							
82																							
84																							
86																							
88																							
90																							
92																							

固定副臂工况载荷表
Fixed Jib Lifting Load Chart

主臂长度 Boom length (m)		主臂75米 Boom length 75m																					
副臂长度 Jib length (m)		12				18				24				30				36					
幅度 Radius (m)		副臂安装角Jib angle (°)																					
		10	30	10	30	10	30	10	30	10	30	10	30										
18	28.8/18.6																						
20	28.2			24.6/20.7																			
22	27.4	25.1/22.2		24.2				17.8/22.7															
24	26.5	23.4		23.7				17.4					12.4/24.8										
26	25.1	23.0		23.0	18.2/26.1			17.0					12.3							7.1/26.8			
28	23.9	22.4		22.4	17.8			16.7					12.0							7.1			
30	22.5	21.6		21.7	17.4			16.4		10.9			11.7							6.9			
32	20.2	20.2		20.8	17.0			16.1		10.6			11.6						8.4/33.8		6.8		
34	18.0	18.0		18.7	16.7			15.8		10.4			11.3							8.4		6.7	
36	16.2	16.1		16.8	16.3			15.5		10.2			11.0							8.2		6.6	5.0/37.7
38	14.5	14.4		15.1	15.6			15.2		10.0			10.8							8.0		6.4	4.9
40	13.0	12.9		13.7	14.1			14.2		9.8			10.6							7.8		6.3	4.8
42	11.7	11.6		12.3	12.5			12.8		9.6			10.4							7.6		6.2	4.7
44	10.5	10.4		11.1	11.4			11.6		9.4			10.1							7.5		6.1	4.6
46	9.4	9.3		10.0	10.3			10.5		9.2			9.9							7.3		6.0	4.6
48	8.4	8.3		9.0	9.2			9.5		9.0			9.7							7.2		5.9	4.5
50	7.6	7.4		8.1	8.3			8.5		8.9			9.0							7.1		5.8	4.4
52	6.9	6.7		7.3	7.4			7.7		8.2			8.1							7.0		5.7	4.3
54	6.2	6.0		6.6	6.7			7.0		7.4			7.3							6.9		5.6	4.2
56	5.5	5.3		6.0	6.0			6.4		6.7			6.7							6.8		5.5	4.2
58	5.0	4.7		5.4	5.4			5.8		6.0			6.1							6.6		5.3	4.1
60	4.4	4.2		4.8	4.8			5.2		5.4			5.5							6.0		5.2	4.0
62	3.9	3.6		4.3	4.3			4.7		4.9			5.0							5.4		5.1	4.0
64	3.4	3.2		3.8	3.8			4.2		4.3			4.5							4.9		4.7	3.9
66	3.0	2.7		3.4	3.3			3.7		3.9			4.0							4.4		4.3	3.9
68	2.5	2.3		2.9	2.8			3.3		3.4			3.6							3.9		3.8	3.8
70	2.1	1.8		2.5	2.4			2.9		3.0			3.2							3.5		3.4	3.8
72	1.8	1.5		2.2	2.0			2.5		2.6			2.8							3.0		3.0	3.5
74	1.4	1.1		1.8	1.6			2.1		2.2			2.4							2.6		2.7	3.1
76	1.1			1.5	1.3			1.6		1.6			2.1							2.3		2.3	2.7
78				1.1				1.5		1.4			1.8							1.9		2.0	2.3
80								1.2		1.1			1.4							1.6		1.7	2.0
82													1.1							1.2		1.4	1.6
84																						1.1	1.3
86																							1.0

塔式副臂臂节组合/塔式副臂工况
Tower Jib Combinations/Tower Jib Working Condition

副臂长度 Jib length (m)	中间臂节 Jib insert			主臂长度 Boom length (m)	主臂角度 Boom angle (°)
	3m	6m	12m		
27	1	1	-	36-60	65, 75, 85
30	-	-	1	36-60	65, 75, 85
33	1	-	1	36-60	65, 75, 85
36	-	1	1	36-60	65, 75, 85
39	1	1	1	36-60	65, 75, 85
42	-	-	2	36-60	65, 75, 85
45	1	-	2	36-60	65, 75, 85
58	-	1	2	36-60	65, 75, 85
51	1	1	2	36-60	65, 75, 85
54	-	2	2	36-60	66, 76, 86
57	1	2	2	36-60	65, 75, 85

