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# XCMG XUZHOU CONSTRUCTION MACHINERY GROUP IMP. & EXP. CO., LTD



XCMG Headquarters, Xuzhou Economic Development Zone, Jiangsu, China 221004



XCMG Regional Departments: West Asia & North Africa Asia-Pacific Central Asia North America South America Africa Europe

(+86-516) 87739251 87739202 87739223 (+86-516) 87739500 87739529 87739233 (+86-516) 87739218 87739239 87739510 (+86-516) 87739285 87739551 87739713 (+86-516) 87739196 87739714 87739187 (+86-516) 87739501 87739222 87739709 (+86-516) 87739238 87739271 87739228







Engine modelCummins QSM11(Tier2)Rated power (kW/min)250Operation mass (kg)28500Rated bucket capacity (m³)4.5Total cycling time (s)10.8



# **LW800K** Wheel Loader

### High productivity and low fuel consumption

#### High performance Cummins engine QSM11 (Tier2)

Imported CUMMINS-QSM11 turbocharged, A/A inter-cooled Efi engine with electric start/flameout. It has a high torque reserve coefficient, which provide the engine with strong traction force and quick hydraulic response.

Power: 250KW (335HP)/2100rpm

#### Low emission

It conforms with the environment requirements and provides clean emission, which meets the requirements of TIER-3 phase of Europe and USA regulations.

#### Low fuel consumption

Owing to the use of low noise and high torque engine and large capacity TC, the maximum efficiency is assured when driving at low travel speed, therefore the fuel consumption is significantly reduced.

### **ZF** gearbox with KD function

Dual transmission system uses ZF-4WG electro-hydraulic gearbox, which are laid out in 4 forward and 3 rearward arrangement with electric shifting. It has KD function, which simplified operations, improved work efficiency and economy.



#### High efficient hydraulic system

The hydraulic system uses the pilot control, steering flow amplifying, work and steering converging technology, reduces hydraulic power consumption and energy, and improves the efficiency of hydraulic system.

The unloading system of hydraulic system enables the machine to reduce the damage of hydraulic oil overflow, increase the machine traction and improve the operation efficiency.

The total time for these three machine performances together is short. The lifting time is less than 6s, the working efficiency is high.



Dual pump convergence

Flow amplifying valve

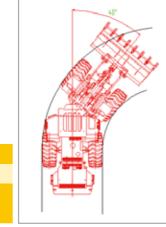
#### **Increased bucket capacity**

Bucket capacity: 4.0-6.9 m <sup>3</sup>	Dumping height: 3400 mm
Rated bucket capacity: 4.5 m <sup>3</sup>	Dumping distance: 1400 mm

#### LWB/ 40° articulation angle

The widest WB and LWB enable the loader to have good stability both longitudinal and transverse. The articulation angle of the loader has achieved 40°, which allows efficient work even on the most difficult ground.

Tread	2460mm	
Wheelbase	3600mm	
Minimum turning radius	6200mm	
(Calculated on the center of outward wheel)	020011111	



### **High reliability**

Key elements like the imported original Cummins engine, ZF drive axles, Rexroth hydraulic valve and MICO brake element etc., use international brands and is assembled under strict quality management, the reliability of machine is therefore assured.

### Wet multi-disc brake and full hydraulic brake system

It means low maintenance cost and high reliability. The wet disc brake is completely enclosed, which efficiently prevents dirt from ingress and reduces wear and maintenance. It needs not to adjust the brake due to wear, hence the maintenance is further reduced. It is also unnecessary to adjust the new parking brake. The wet multi-disc brake has higher reliability and longer service life.

The brake system uses two independent hydraulic circuits and further improves reliability. If one of the circuits has failure, there will be a standby hydraulic system available. The full hydraulic brake means no air ingresses and no water condensation occurs in the system. Therefore no pollution, rust and freezing will be caused.

#### Solid frame and connecting rod mechanism

The solid front/rear frame and connecting rod mechanism are more robust and have been proven to bear the increased stress produced by the use of larger bucket. The design of the frame and connecting rod mechanism has met the loading requirements of actual constructions. The strength has also been validated by the computer simulation test.

#### Plain O-ring

The hydraulic pipeline uses the double seals of DIN international standard 24° conical O-ring to solve the leakage problem.

#### **Circuit connection by use of waterproof plug-ins** Use of waterproof plug-ins for the circuit connection improved the reliability and significantly improved the water and dustproof ability.

Two-stage filtration system with engine double air inlet enables the machine to perform under dusty condition, protects the engine from dust damage and prevents premature damages to the engine.

### **Easy maintenance**

Easy maintenance of various consumable parts

Filter elements of the engine and gearbox are easy to maintain,, whereby the time of maintenance is reduced.

#### Integrated pressure testing Convenient for system test and maintenance

#### **Centralized lubrication system**

The centralized lubrication system overcomes the shortcoming by manual greasing, , feeding a defined dose of grease to various lubricating points at set times, assuring constant normal operation and significantly reduce maintenance time.



















### **Operator's environment**

**LW800K** 

Wheel Loader

#### Automatic gearbox with electro-hydraulic shifting

The gearbox with ZF electro-hydraulic shifting has N-gear start protection function, gear shifting lock and KD functions, therefore it is easy to control.

The single handle pilot control system reduces operating force and provides good comfort.

Steering system uses the double limit system. The hydraulic limit system precedes the mechanical limit system, which prevents the front/rear frames from mechanic impact when turning and extends the service life. In the meantime, it reduces the operator's fatigue.





Single handle control

Hydraulic limit system

Reduction of traction

Brake

#### Adjustable clutch system

The clutch adjusting system enables the clutch, through the brake pedal pressure, to vary with changes of turbo-torque and position of brake pedal, thereby controlling traction. It is good for approaching the truck, steadily lowering speed, allowing for a much easier control of tire skidding and reducing the vibration produced by the shifting between the forward and backward gears.

### New XCMG punching cab

It provides wide vision, good sealing and dumping performances. It is also equipped with air conditioning system, which provides a comfortable and safe operating environment. The back guide monitor system reduces rearview blind area and improves the operation safety.

The cab uses the new XCMP punching sealed cap and improves the sealing performance. It provides you with a safe, low vibrating, dustproof and comfortable operating environment. The exterior noise is also minimized.

Noise at ear of operator: 80dB(A)







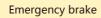
Radio cassette recorder

# Adjustable steering column

The operator can incline the steering wheel column, which can provide the operator with a more comfortable working environment.

### **Technical Specifications**

## Item Model Туре Air breathing Number of cylinders Bore Piston displacement Governor Engine Power Rated speed Fuel system Maximum torque Lubrication system Filter Air filter Hydraulic torque converter Туре Types Gearbox Gearbox Travel speed Drive system Front wheels Rear wheels Axle and **Reduction gear** main drive Differential gear **Final drive** Service brake Parking brake Brake



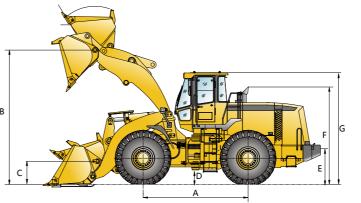
# LW800K

Specifications			
Cummins QSM11(Tier2)			
Water cooling, 4xstrokes			
Turbo-changed, air inter-cooled			
6			
10.8L			
Electronic variable-speed governor			
250kW(335HP)			
2100rpm			
Direct injection			
1647Nm@1400rmp			
Gear pump forced lubrication			
Full-flow type			
Dry (double filter elements with dust exhaust and indicator)			
Single stage, single phase, three-components			
Fixed shaft drive shifting			
km/h(Calculated on the tire 29.5-25)			
Forward Rearward			
Gear 1 7 7			
Gear 2 11.6 11.6			
Gear 3 24.5 24.5			
Gear 4 35.5 -			
4 WD			
Fixed and full floating			
Central pin support, full floating and 26° swing			
Spiral bevel gear			
Common gear			
Planetary gear, 1st class speed reduction			
Full hydraulic wet disc brake (4W)			
Wet disc brake			
With parking brake as dual purpose			

# **Technical Specifications**

# LW800K

$\mathbf{\Omega}$	•
<b>WORO</b>	moncion
	 mension



Standard movable arm		High unloading movable arm		
Standard bucket	Bucket	Standard bucket	Bucket	
4.5m <sup>3</sup>	6m³	4.5m <sup>3</sup>	6m³	
4.5	6	4.5	6	
4	5	4	5	
3500	3500	3500	3500	
2350	2600	2350	2600	
3400	3300	3700	3600	
1400	1470	1410	1480	
4700	4820	4920	5040	
6230	6350	6600	6720	
9100	9220	9320	9440	
7300	7350	7410	7460	
(distance up to the lateral angle of bucket when set at the transport position)				
90	90	90	90	
250	270	250	270	
	Standard bucket 4.5m <sup>3</sup> 4.5 4 3500 2350 3400 1400 4700 6230 9100 7300	Standard bucket Bucket   4.5m³ 6m³   4.5 6   4 5   3500 3500   2350 2600   3400 3300   1400 1470   4700 4820   6230 6350   9100 9220   7300 7350	Standard bucket     Bucket     Standard bucket       4.5m³     6m³     4.5m³       4.5     6     4.5       4     5     4       3500     3500     3500       2350     2600     2350       3400     3300     3700       1400     1470     1410       4700     4820     4920       6230     6350     6600       9100     9220     9320       7300     7350     7410	

Above data shall be based on edge of bucket, not including bucket teeth and auxiliary cutting plate; dumping height will be reduced by 75mm if auxiliary cutting plate is included.

# **Main Specifications**

Item	Specifications	Unit
Rated bucket capacity	4.5	m3
Rated operating load	8000	kg
Operation mass	28500	kg
Max. horse power	242	kN
Max. breakout force	260	kN
Hydraulic cycle time-raise	6	S
Total cycling time	10.8	S
Tire type	29.5-25-22PR	
Dimension (L×W×H)	9300×3500×3770	mm

Structure and specification are subject to change without notice. In the event of discrepancy between the information and the actual product, the specification of the actual product shall be used as reference.

ltem			Specifications	
	Туре		Hinged joint, full hydraulic power steeringGear pump	
Steering control system	Turning angle		40° in two directions	
	Minimum turning radius(Calculated on the center of outward wheel)		6200mm	
	Steering system	Hydraulic pump	Gear pump	
		Maximum flow	168 l/min	
		Safety valve pressure setting	19MPa	
		Туре	Dual-action piston	
	Steering cylinder	Number of cylinders	2	
Loading control Hydraulic system		Bore x stroke	115mm×445mm	
	Loading control	Hydraulic pump	Gear pump	
		Rated flow	294+168 l/min	
		Safety valve pressure setting	21MPa	
	Working cylinder	Туре	Dual-action piston	
		Number of cylinders-bore x stroke		
		Movable arm	2-18m×880mm	
		Bucket	1-220mm×590mm	
		Control valve	Single handle	
	Control position	Movable arm	Lifting, holding, lowering and floating	
	control position	Bucket	Tilting back, holding and unloading	
	Working time of cylinder	Lifting	< 6s	
		Dumping	< 1.2s	
		Lowering(empty bucket)	< 3.6s	
	Cooling system		65L	
	Fuel tank		420L	
Refilling	Engine		33L	
capacity	Hydraulic system		340L	
	Drive axle (each)		66L	
	Gearbox		64L	

	Tread	2460	mm
	Lateral width of tire	3210	mm
А	Wheelbase	3600	mm
В	Height of hinged shaft at maximum lifting range	4516	mm
С	Height of hinged shaft at the loading time	300	mm
D	Ground clearance	520	mm
Е	Height of towing pin	1200	mm
F	Overall height (to the exhaust pipe)	3500	mm
G	Overall height (to the cab)	3770	mm